

Work Order ID 139149

Monday, November 16, 2015 9:14:26 AM

139149

Page 1

Item ID: D3237-3-0980

Accept

N9000040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Seal Filler -98"

Start Date: 11/16/2015 Start Qty: 10.00

10

Cust Item ID:

Required Date: 11/16/2015 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan: *MCS*

Date: **NOV 16 2015** Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3237	Rev B								
100		0.00							
100	Small Fab					10			
Small Fab	Memo	0.00							
Small Fab	Cut as per dwg D3237 (98" long)								
110		0.00							
110	QC5- Inspect part completeness to step on W/O								
QC	Memo	0.00							
Quality Control									
120		0.00							
120	Identify as per dwg & Stock Location: <i>St 421</i>					10			
Packaging	Memo	0.00							
Packaging									

DAG
6
9-89

DEC 01 2015

DAG
27
9-89

DEC 01 2015

DAG
6
9-89

DEC 01 2015

Work Order ID 139149***139149***

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Item ID: D3237-3-0980

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Seal Filler -98"

Start Date: 11/16/2015 Start Qty: 10.00

10

Cust Item ID:

Required Date: 11/16/2015 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.02

MLS

DEC 01 2015

Quality Control

MLS

DEC 01 2015

Picklist Print

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Work Order ID: 139149

139149

Parent Item: D3237-3-0980

D3237-3-0980

Parent Item Name: Seal Filler -98"

Start Date: 11/16/2015

Required Date: 11/16/2015

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A 11.04.26 as per dwg rev.B DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3237-3		Manufactured	No			100	f	217.2947	8.1666	85.96421			

D3237-3

Seal Filler(Price Per Ft)

**

Location

Loc Qty

Loc Code

ST421

217.29473

121358

1

123981

216.29473

DEC 01 2015

D3237-3-0980

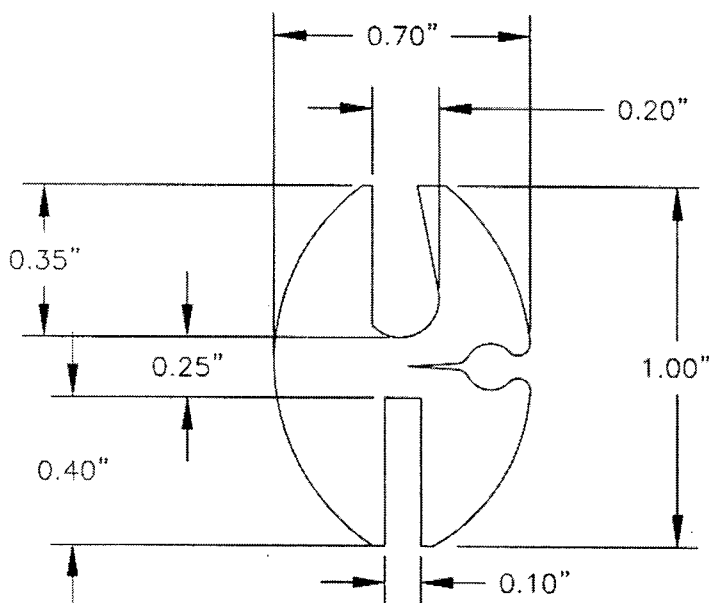
85



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3237	REV. B SHEET 1 OF 1
DATE 04.05.05		TITLE SEAL	SCALE NTS
A	04.01.22	NEW ISSUE	
B	04.05.05	REMOVE (REF) & ADD QSI 018	

RELEASED
04.05.12

SPECIFICATION CONTROL DRAWING

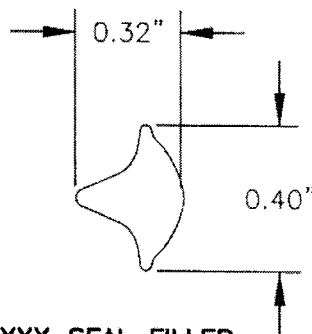


SHOWN
REF. QSI
ENGINEER
UNCONTROLLED
SECRET
139/49 MLS
15-11-16

D3237-1-XXXX SEAL RETAINER

WHERE 'XXXX' IS LENGTH IN TENTHS OF INCHES
EG. 98.0" LONG EQUALS D3237-1-0980

PURCHASE: MILL SUPPLY, INC. P/N R-1025
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE
SPECIFIED



D3237-3-XXXX SEAL FILLER

WHERE 'XXXX' IS LENGTH IN TENTHS OF INCHES
EG. 98.0" LONG EQUALS D3237-3-0980

PURCHASE: MILL SUPPLY, INC. P/N R-1029
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE
SPECIFIED

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